



**Vietnam Robusta, Grade.1, Screen.18, 0.1% Black**

*Physical description:*

Black beans:	0.1 %	max
Broken beans:	0.5 %	max
Foreign matter:	0.1 %	max
Foreign beans (excelsa, arabica, catimor):	1.0 %	max
Moisture:	12.5 %	max (ISO 6673)
Screen size:	min	90.0 % on screen no 18

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy/medium fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.1, Screen.18, 1% Black & Broken**

*Physical description:*

Black & Broken:	1.0 %	max
Foreign matter:	0.5 %	max
Foreign beans (excelsa, arabica, catimor):	1.0 %	max
Moisture:	12.5 %	max (ISO 6673)
Screen size:	min	90.0 % on screen no 18

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy/medium fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.1, Screen.18, 2% Black & Broken**

*Physical description:*

Black & Broken:	2.0 %	max
Foreign matter:	0.5 %	max
Foreign beans (excelsa, arabica, catimor):	1.0 %	max
Moisture:	12.5 %	max (ISO 6673)
Screen size:	min	90.0 % on screen no 18

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy fermented/stinky/mouldy/phenolic



**Vietnam Robusta, Grade.1, Screen.17, 0.1% Black**

*Physical description:*

Black beans:	0.1 % max
Broken beans:	0.5 % max
Foreign matter:	0.1 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	12.5 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 17

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy/medium fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.1, Screen.16, 0.1% Black**

*Physical description:*

Black beans:	0.1 % max
Broken beans:	0.5 % max
Foreign matter:	0.1 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	12.5 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 16

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy/medium fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.1, Screen.16, 1% Black & Broken**

*Physical description:*

Black & Broken:	1.0 % max
Foreign matter:	0.5 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	12.5 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 16

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy/medium fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.1, Screen.16, 2% Black & Broken, 12% Moisture**

*Physical description:*

Black & Broken:	2.0 % max
Foreign matter:	0.5 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	12.0 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 16

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy fermented/stinky/mouldy/phenolic



**Vietnam Robusta, Grade.1, Screen.16, 2% Black & Broken**

*Physical description:*

Black & Broken:	2.0 % max
Foreign matter:	0.5 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	12.5 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 16

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.1, Screen.15, 0.1% Black**

*Physical description:*

Black beans:	0.1 % max
Broken beans:	0.5 % max
Foreign matter:	0.1 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	12.5 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 15

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy/medium fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.1, Screen.15, 2% Black & Broken**

*Physical description:*

Black & Broken:	2.0 % max
Foreign matter:	0.5 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	12.5 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 15

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.2, Screen.14, 2% Black & Broken**

*Physical description:*

Black & Broken:	2.0 % max
Foreign matter:	0.5 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	12.5 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 14

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy fermented/stinky/mouldy/phenolic



**Vietnam Robusta, Grade.2, Screen.13, 0.1% Black**

*Physical description:*

Black beans:	0.1 %	max
Broken beans:	0.5 %	max
Foreign matter:	0.1 %	max
Foreign beans (excelsa, arabica, catimor):	1.0 %	max
Moisture:	12.5 %	max (ISO 6673)
Screen size:	min 90.0 %	on screen no 13

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description* : Good body, free from heavy/medium fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.2, Screen.13, 150 defects**

*Physical description:*

Foreign matter:	10 defects	max
Total Defects( include Foreign matter)	150 defects	max (TCVN 4193-2005)
Moisture:	12.5 %	max (ISO 6673)
Screen size:	min 90.0 %	on screen no 13

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description* : Good body, free from heavy fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.2, Screen.13, 3% Black & Broken, 12% Moisture**

*Physical description:*

Black & Broken:	3.0 %	max
Foreign matter:	0.5 %	max
Foreign beans (excelsa, arabica, catimor):	1.0 %	max
Moisture:	12.0 %	max (ISO 6673)
Screen size:	min 95.0 %	on screen no 13

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description* : Good body, free from heavy fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.2, Screen.13, 3% Black & Broken**

*Physical description:*

Black & Broken:	3.0 %	max
Foreign matter:	0.5 %	max
Foreign beans (excelsa, arabica, catimor):	1.0 %	max
Moisture:	12.5 %	max (ISO 6673)
Screen size:	min 90.0 %	on screen no 13

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description* : Good body, free from heavy fermented/stinky/mouldy/phenolic



**Vietnam Robusta, Grade.2, Screen.13, 5% Black & Broken, 0.5% Foreign matter, 12% Moisture**

*Physical description:*

Black & Broken:	5.0 % max
Foreign matter:	0.5 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	12.0 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 13

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.2, Screen.13, 5% Black & Broken, 0.5% foreign matter**

*Physical description:*

Black & Broken:	5.0 % max
Foreign matter:	0.5 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	12.5 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 13

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.2, Screen.13, 5% Black & Broken**

*Physical description:*

Black & Broken:	5.0 % max
Foreign matter:	1.0 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	13.0 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 13

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.2, Screen.13, 8% Black & Broken**

*Physical description:*

Black & Broken:	8.0 % max
Foreign matter:	1.5 % max
Foreign beans (excelsa, arabica, catimor):	1.0 % max
Moisture:	13.0 % max (ISO 6673)
Screen size:	min 90.0 % on screen no 13

Free from fermented, moldy and spongy beans and foreign odour.

*Cup-test description:* Good body, free from heavy fermented/stinky/mouldy/phenolic

**Vietnam Robusta, Grade.2, Screen.12**

**Vietnam Robusta, 20/25% triages**

**Vietnam Excelsa, Grade.1, Screen.16, 2% Black & Broken**

**Vietnam Excelsa, Grade.2, Screen.13, 2% Black & Broken**

**Vietnam Steamed scr 18**

**Vietnam Steamed scr 16**

**Vietnam Steamed scr 13**